

AT MUSCLE BOUND BINDERY, WE OFFER THE FOLLOWING SPECIFICATIONS FOR CASE BINDING BOOKS:



ENDSHEET REQUIREMENTS - SEE DIAGRAMS AT RIGHT

Case binding can be performed on either side-sewn or perfect-bound book blocks. For perfect-bound books, covers must have a four page wrap endsheet similar to a perfect bound soft cover. The endsheets must be of a sufficient stock weight for best adhesion and strength. A two-page flysheet for both the front and back are optional, but recommended for thicker books.

Side sewn products require separate four-page endsheets for both the front and back covers. Endsheets must be at least 80# offset or equivalent-weight stock; reinforcement material at the side stitching location may be specified for added durability. Customers are welcome to supply printed endsheets if they wish, or we can supply our standard 80# white uncoated stock. Muscle Bound can also offer a wide variety of special order colors and textures. Embossing is also available for some applications.

CASE MATERIAL AND DECORATION OPTIONS:

A wide variety of book cloths (including Pearl linen and Arrestox) or synthetic cover materials (including Buckram, Leatherette and Kivar 7) are available in a range of colors and textures. Four-color printed cover wraps that are film laminated for strength are an economical and popular alternative. Gloss, satin, or matte finish film laminates are available, and can be applied with either a smooth or embossed roller to create the look you desire. Decoration options include foil stamping and spot coatings, and dust jackets can also be applied upon request.

SPOILAGE GUIDELINES:

Allow 10% overrun of signatures for orders to 3,000 books.
Allow 6% overrun of signatures for orders to 5,000 books.
Allow 5% overrun of signatures for orders to 10,000 books.
Allow 3% overrun of signatures for orders over 10,000 books.
Call with special order runs.

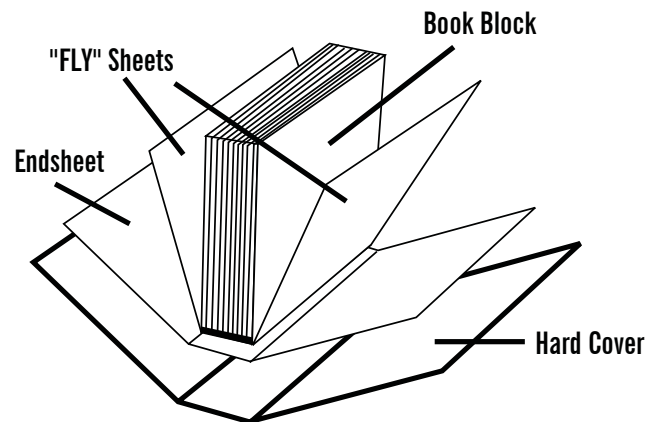
MAXIMUM AND MINIMUM SIZE SPECIFICATIONS:

Minimum text size: 4" x 4-3/4"
(for a case size of 4-1/4" x 5")
Maximum text size: 11" x 14-1/2"
(for a case size of 11-1/4" x 14-3/4")

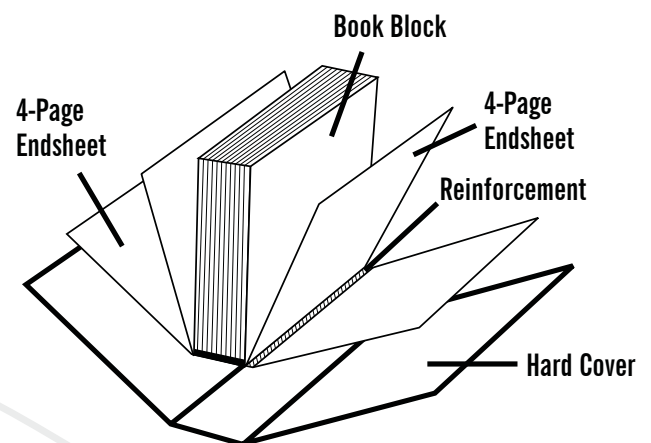
PLANNING TIPS:

- For sewn books, include a 3/16" gutter margin to account for the threads (no milling needed).
- For perfect-bound books, use standard trims (1/8" on all sides, including 1/8" grindoff)

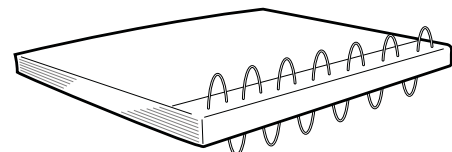
PERFECT BOUND BOOK BLOCK



SIDE SEWN BOOK BLOCK



SIDE SEWN BOOK BLOCK



Please call when working with large or small trim sizes, or for help with any questions you may have.